# Arc Welding with the MA-series

The Motoman MA1550 was developed on the basis of the service-proven MA1400. The working range has been extended by 150 mm to 1584 mm. The superior wire feed system and integrated cable routing have been retained. This opens up new fields of application for the arc welding of bulky workpieces that are difficult to reach, while ensuring high-quality results.

This is assured not only by the high path accuracy of Motoman robots, but also by the integrated supply lines that prevent collisions in the workspace, minimize wear to the torch dress package and facilitate access to the fixture. Furthermore, power, gas and air connections are integrated in the base, allowing the implementation of a 360° workspace. Fast motion sequences and high repeatability ensure high workpiece output.



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#### **Key benefits**

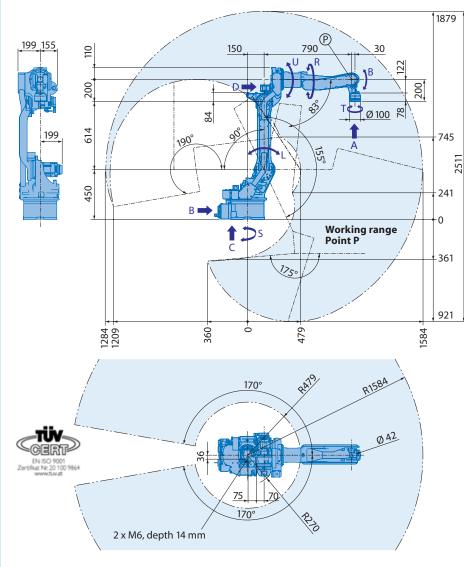
- Extended working range to provide increased flexibility for large work pieces
- Improves weld quality
- Protected cable routing inside the robot arm
- Low space requirements thanks to streamlined design
- Increased productivity thanks to high dynamic performance

# **MOTOMAN MA1550**

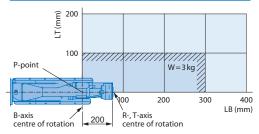
Shielded arc welding



## MOTOMAN MA1550 Technical Data



#### Allowable wrist load



### **Specifications MA1550**

	1879	View A					
30 B C C C C C C C C C C C C C	- 745	Attachments shall be mounted within this range 6 x M4, depth 5 5 6 6 6 6 6 6 6 6 6 7 6 6 6 6 7 6 7 6	10 mm				
	25	View B					
j	241	2 x Air					
orking range bint P	-0 -361	Welding power source terminal board	ce				
		Media connector					
	921	View C					
1584	<u>, 921     </u>	4 x Ø 18					
R1584		4 x Ø 18 00 1 x Ø 12 H7 100±0.1 4 x Ø 18 100±0.1 153±0.1 15	E  132±01  102±01 153				
		Mounting options: Floor					
View D							
		Attachments shall be mounted within this range Internal user wiring connector Media connector 2 x Air					
Please request detailed drawings at robotics@yaskawa.eu.com – YR-MA01550-B00, B-04-2014, A-No. 159592							

Axes	Maximum motion range [°]	Maximum speed [°/sec.]	Allowable moment [Nm]	Allowable moment of inertia [kg · m <sup>2</sup> ]	Controlled axes Max. payload [kg]	6 3			
S	±170	220	-	-	Repeat.pos.accuracy [mm]	±0.08			
L	+155/-90	200	-	-	Max. working range [mm]	R = 1584			
U	+190/-175	220	-	-	Temperature [°C]	0 to +45			
R	±150	410	8.8	0.27	Humidity [%]	20 – 80			
В	+180/-45	410	8.8	0.27	Weight [kg]	130			
Т	±200	610	2.9	0.03	Power supply, average [KVA]	1.5			



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